Next Generation 3D Digital Microscope
Fast, Easy and High Quality
Total Imaging Solutions

KH-8700
**Fast**  
- The all new Hirox platform delivers fast operation and faster processing speeds.

**Easy**  
- The premier choice in user friendly software, a digital microscope (DM) has never been easier to operate.

**High Quality**  
- Images saved and taken with the KH-8700 are delivered with ultra-fine detail.

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**Observation**  
**P.06**
Obtain high quality images and utilize multiple angles of observation.

**Measurement**  
**P.10**
Achieve quick and accurate 2D/3D results eliminating human error.

**Capture and Record**  
**P.14**
Create analytical data of the smallest details in the highest resolution.
Observation

Obtain High Quality Images and Utilize Multiple Angles of Observation.

Noticing small but significant details is now a more efficient process than ever. Smooth functionality and fast performance is attained by combining our 24 frames/second output and the all new GENEX engine. By utilizing high intensity LED optics with a full HD monitor, the KH-8700 obtains optimal picture quality.

24 Frame /Second (First and Fastest for a DM)

The new high-speed Genex Graphics Processor allows Hirox’s CCD camera to capture 24 fps with the continuous high-quality resolution of 1200 x 1600 pixels. This provides a great on-screen performance and live image operation is as smooth as the naked eye. Here, it is not necessary to change to a lower resolution setup, all of the functions work with 1200 x 1600 pixel resolution (UXGA).

High Intensity LED Light Source

The new high intensity LED light source provides 5700K temperature, which closely portrays daylight color temperature (5500K) to re-produce true sample color images as well as full illumination immediately with no warm up time. The light source has an average lifetime of 30,000 hours, equivalent to over 10 years of usage (Note: 8 hours/ day x 30 days x 12 months x 10 years).

In addition, the new light source is environment friendly with 1/4 electronic consumption, less heat and UV.

Full High Definition LCD Monitor (First for a DM)

21.5” Full HD monitor (1920 x 1080) is integrated into the KH-8700. It is one of the top grade high intensity pixel reproduction monitors displaying 16.77 million colors, a contrast ratio of 1000:1, and brightness of 300 cd/m2. Monitor size has increased 80%, with a new aspect ratio of 9:16 instead of 3:4. The new aspect ratio allows our new software platform main menu and other function keys not to overlap with live images.

New

What is Genex?

The new graphics processor called, “Genex Engine,” creates the fastest sample to on-screen ratio (24fps). For the first time ever in digital microscopy, the CCU (Genex) combines a high sensitivity compact CCD camera operating in a 32 bit image with high resolution at 1200 x 1600 pixels on the “Live Image.”

24 Frame
1600×1200
**Point Focus (Auto Focus)**

A key advantage in the line of Hirox digital microscopy is the ability to easily and quickly auto focus an image. Auto focusing an image at a rapid rate is due to our 0.05 micron pulse motorized z axis. All one has to do is double click the desired location on the monitor and the high speed software does the rest by automatically selecting the optimal focus point.

**360 Degree View Rotary Head**

360 degree rotation of the mirror enables the side of the object to be thoroughly observed. The object shape can be freely ascertained in a limited space and in 3D without the need to tilt the lens, object or make complex focus adjustments.

**High Dynamic Range (HDR) - Real Time**

High Dynamic Range, an essential observation technology based on a Hirox original algorithm, reproduces a dynamic shutter range as a visual image. This function provides results through blending both the low and high boundaries of an image to give a clear and balanced result.

**Quick 3D - One Push Operation (Fastest for a DM)**

Just tapping on the touch screen scans from the bottom to top and creates 3D. Intuitive software provides the end user the ability to automatically detect focal planes, eliminating time in the procedure. Indicate the bottom most focal plane, and let the system do the rest.
Measurement

Accurate Results with No Human Error

Incorporating various measurement technologies such as a highly accurate 3D measurement function, the KH-8700 outputs many values to answer your needs and objectives. In addition, the increased accuracy of measurement functionality has improved the usability for smarter and simpler operation.

Hirox’s unique ACS communication

The Auto Calibration Select (ACS) sensor automatically applies the proper lens settings with each magnification or lens change, completely eliminating the need to choose proper calibration values. When a lens / mag is changed, the ACS feature also adjusts the z-axis speed / steps coinciding with the preferred lens’ camera setup.

2D Measurement

Measurements including length, area, and surface area can be taken in various styles. Using only mouse operation, the object on the monitor can be measured in real-time. In addition, the actual dimension and measurement results can be saved on the capture image or as a CSV file.

Auto Count (Binarization)

Advanced software provides the end user the ability to auto-count particles, detect particle size and ratio.

Auto Count (RGB)

RGB function can be used to auto-count particles. Specify RGB color value or select a specific pixel, and the system automatically counts parts that have the same or similar RGB color.

Multi View Measurement

For the first time in the industry, Hirox is able to accurately use 2D measurement functions when splitting the monitor for multi-view display.

Digital Zoom Measurement

By utilizing the real-time digital zoom function, the end user can enhance pixels in order to locate the exact edge of a measurement, increasing accuracy and consistency.

Result Display Setting

Based on your work scenario, measurement data displayed can be selected or deselected.

Calibration / Lens Settings

Cleaning up the menu to improve work efficiency; it is now possible to display other lens manufacturer’s information and hide Hirox lenses you do not own.
Display in High Resolution 3D

Fastest System to Create a 3D Model

When capturing 10 image planes, it only takes 4 seconds to display a high quality 3D model. The integrated stepping motor allows for faster, smoother, and more accurate scanning with 0.05 um/pulse precision and 30 mm of automated travel. Paired with the CT-R01, controlling focus manually is a thing of the past.

3D Profile Measurement

Numerical Data Supporting Accurate Analyses

Quantify 3D data by associating the profile graph with the image display area. Intuitively measure 3D height information as well as have the capability to extract angle and radius data.

3D Display

3D model information can be displayed as original color, pseudo, or as a wireframe, maximizing the amount of information that can be taken from a 3D model. Original and pseudo color can be mixed on the 3D model.

Lighting (Flashlight)

Manipulates the lighting digitally after building a 3D model in order to yield more data. Variable lighting through the software allows the end user to improve edge contrast after capturing.

Point Height Measurement

Display point height by simply clicking on the 3D model. With each click, height value labels are displayed from a standard zero point or a zero point can be set (new reference point) to a specific position on the model. Point height measurements are possible in both 2D and 3D rendered images.

Volume and Area Measurement

The operator can adjust the slider to measure volume, surface and cross-section area on the 3D model.

Roughness Measurement (Ra, Rz, Rzjis)

Engineering advances in the KH-8700’s software includes profile line roughness measurements giving the end user more quantitative data than before.

Level Correction

The level correction feature gives the end user the ability to adjust the surface on the image without touching the sample.

Noise Filter and Reduction

The advanced Noise Filter reduces unwanted static and provides a more clear image.

Export 3D Models Files by CSV Format

The 3D models can be exported as a CSV file format into any other 3D analysis application software.
The tiling function realizes the ultimate ideal demanded for a digital microscope, that is, offering wide-view but high-resolution images. Ahead of the common sense with the optical microscope that a higher magnification makes the resolution higher but the field of view smaller, the KH-8700 digital microscope offers high resolution and wide-view images. Hirox’s high-level technology to combine high-resolution images realizes wide-view but high-resolution images.

Smoothly combining

2D tiling
Just moving the stage causes the fields of view of the lens to be combined on a real-time basis, extended up to 15,000 × 15,000 pixels. Giving a breakthrough over the common sense of the relation between the field of view and the magnification, the new technology easily realizes wide and detailed observation and highly fine measurement with wide fields of view.

High-speed processing technology
The 2D tiling function combines images on a real-time basis simply by moving the stage. The 3D tiling is available by automatically and appropriately controlling the Z axis based on the information given by the ACS. Operating two times more quickly than the conventional models, the KH-8700 greatly shortens the time before observation.
EDP (Enhanced Digital Processing)

To perfect an on-screen image, Hirox has created an Enhanced Digital Processing feature to improve images to the desired outcome.

New

58 Mega Pixel High Resolution Image

Constantly improving with technology, 58 mega pixel images are now supported to provide optimal resolution and on-screen clarity, also decreasing aliasing noise (pixilation) when controlling real-time digital zooms.

Large Touch Screen

4.3 inch monitor provides easy access to features.

Clear and Easy Menu

The menu was designed with icon and text to prevent confusion.

Jog Shuttle

Controlling motorized Z-Axis and rotary head.

Lighting Level Knob

Adjusting the lighting level of the on screen image.

Remove Device Menu Screen

Camera Setup Control - Contains features such as white balance, image adjustment, and shutter speed.

Position Indicator - This indicates camera shutter speed and Z Axis position.

Application Tool Bar - Simple operation allows one touch capture, recording, measurement, Auto Focus, HDR, and much more.

Focus Control - Allows control by the jog dial of functions such as Z-axis movement and rotation speed.

Preview Function for HDR, Anti-Halation and 3D Models

Preview your adjustments before processing an image. Various options are now imbedded into the KH-8700 to further broaden the field for image selection. Not only is this possible for HDR and Anti-Halation images, but 3D models as well.

EDP (Enhanced Digital Processing)

Offering Seamless Observation, Measurement, and Capture/Record

Remote Device (CTR01)

The user-friendly controller simplifies operation by integrating all functions with a touch-screen. The remote device provides quick and easy operation. Main functions are displayed on the remote’s home-screen for easy access. In addition, the device allows adjustments of shutter speed, the ability to quickly auto-white balance, and control Z-Axis movement as well as rotary speed/direction.

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New
Easy Operation Features

Designed for efficient interaction, an array of Hirox features help problems become solutions.

Camera Preview

In the Camera Preview function, display a variety of images for different perspectives to choose from. Adjust edge, chroma, and contrast, and have the ability to customize each image displayed with user preferences.

Anti-Vibration (Camera Stabilization)

Some working environments can cause constant micron level shaking on microscopy stages. A solution to this problem is Hirox’s new Anti-Vibration feature improving observations in adverse conditions.

Time Lapse

The KH-8700 can automatically take a sequence of frames at a specified interval to record changes over a set duration. To help reduce energy consumption, the LED lamp is only turned on when necessary.

Real-Time Zooming

Scrolling with the mouse wheel lets the user digitally zoom in on a measurement point in real-time.

Real-Time Rotation/ Image Flipping

Real time rotation and image flipping are not only available for still images, but movies as well. The observation direction can be adjusted without physically moving the sample. This allows fine positioning and angle adjustment with simple mouse operations. With image flipping, reversing a lens’ picture can instantaneously be corrected to preferred display.

Noise Removal Function

When eliminating particle disturbances on the image is desired, the KH-8700 digital microscope can reduce unwanted noise while keeping the objects outline. Images with extremely high contrast can also be changed into the appropriate image.

Easy Report Writer

Save time by quickly transferring image files into the Easy Report Writer in order to make presentations. Several different templates are available or customize templates to taste. Reports can be printed, saved, or exported to spreadsheet applications.

Quick Launch

A quick launch feature is always present on screen to easily go to various controls that are most used. These controls include lighting adjustment, image capture, a print tab, and other shortcuts.

Library – Explorer

Cover all storage access through the Explorer tab. Organize files by selecting the detail setup. Be able to edit, connect to a network, burn files to a CD/DVD, and print any file directly from the Library.

Library display screen

Printer

With no need to install a driver, quickly sending reports and images to a printer is possible through a port connection on the KH-8700 system.

External Ports

The KH-8700 system allows users to export/import data easily through 6 USB ports and a LAN port. Duplicating the screen is also quickly achieved through both an RGB port and a digital display port to connect via HDMI.
Applications
Creating a Wide Array of Applications for the Demands of Numerous Industries

**Electric/Electronics**
- GFP (150x)
- Electronic Component (100x)
- BGA Ball (150x)
- IC Package (100x)
- Wire Bonding (2000x)

**Material/Metallurgical**
- Metallic Structure (700x)
- Metal Corrosion (50x)
- Fatigue Fracture (20x)
- Silver Coating (1400x)
- Section Fatigue Crack (50x)
- Metallic Organization (2000x)

**Organism/Healthcare**
- Mouse Fetal 10.5 Days after Conception (150x)
- A Fruit Fly (100x) – Split Image
- Hair Cuticle (1500x)

**Medical/Pharmaceutical**
- Stem (150x)
- Protein Crystals (100x)
- Smear Cell (2100x)

**Forensic**
- Bullet Powder Residue (1750x)
- Textile Color Comparison (100x) – Split Image
- Bullet Shell Comparison (100x) – Split Image

**Other Applications**
- Carbon-Based Film (1000x)
- Counterfeit Money (350x) – Split Image
- Single Crystal Superconductor (1000x)

- Petroleum Research (50x)
- Bone Piece – Archaeology (60x)
- Mechanical Watch (110x)
Stands

High Precision Straight and Free Angle Stand

A high performance lens only shows its power when it is operated. It is the stand that connects the lens to the operator's hand, meaning that the stand must have a high level of precision and be easy to use. The operator is free to choose 180 degrees of inclination and 360 degrees of stage rotation for target observation. This is combined with the option of the Electronic Focus Block (0.05um/pulse) for 3D observation and height measurements.

Dynamic Focus Control

With the motor controller built into the main unit, the stand is able to easily achieve extremely high precision. The stand also has an incredibly long travel range with 30mm of motor controlled travel and 85mm of manually controlled travel.

Dynamic Focus

Inclination

Rotation

Focus Block

Stage rotation

Base

Structured Stability and Vibration Absorber

Weight distribution designed to eliminate vibrations and a specialized material reduces a wide range of vibrations.
Lenses
High-resolution, high-precision, and high depth of field optical lenses made for everyday measurements. The MX(G) lenses can be used for highly complex 2D and 3D measurements down to the micron level.

High Resolution Macro Zoom Lens
The multi-functional macro zoom lens can achieve a view of the entire object and a magnification of up to 50x. A light source guide is integrated into the lens for diverse environments. This lens can be switched from a 5x magnification lens to a 3x-50x par-focal magnification lens.

Low Range High Resolution Zoom Lens
The high-performance zoom lens has a compact body, provides a high resolution image, and offers a large optical depth-of-field with the ability to utilize an even larger digital depth-of-field. The lens can be handheld and accommodates numerous applications through the attachment of 13 various adapters covering a magnification range of 6x-320x.

Middle Range High Resolution Zoom Lens
This universal lens can be equipped with a wide selection of optical adapters. Attaching the rotary head adapter allows 360 Degree revolution with the ability to inspect at multiple angles. The various exclusive adapters snap-on, allowing one-touch replacement and a magnification range that expands observation from 20x-800x.

High Range / High Resolution 10x Co-Axial Zoom Lens
The high range optical zoom lens incorporates high expandability and the highest resolution in the MX(G) series. With six interchangeable objective lenses, the lens covers a magnification range of 35x-7000x. A directional lighting adapter is provided for co-axial vertical lighting to achieve intricate optical observation.

Dual Illumination Revolver Zoom Lens
Incredibly wide zoom range with a triple objective turret. The dual illumination mechanism provides both co-axial and ring lighting. The operator is free to choose either setting or a mix of both in order to cover a multitude of applications. The lighting system is integrated into the lens and no additional cables are required.

Field of View from 8 mm ~ 0.12 mm
Turning the turret allows the operator to access each objective lens with an optical zoom range over 70 times the minimum magnification. Lens partially allows for sustained focus across the entire magnification spectrum from 35x-2500x. The ACS is integrated and recognizes the objective lens positioning as well as the zoom level.
**Lenses**

**Macro Lens**

A magnification range of 0x to 20x can be covered by altering the working distance. It offers high-level images while showing an excellent cost performance.

**MX-C16II**

- Magnification: 0x to 20x
- Field of view: 21.4mm (0x) / 40°
- Operable distance: 202.8mm (5x) / 97.5mm (10x) / 49.2mm (20x)

**MX-MACROZ IV**

- Magnification: 0x to 50x
- Field of view: 21.5mm (0x) / 125mm
- Operable distance: 245mm

**Straw-scope Lens**

The Straw-scope Lens allows Observation in Congested Areas.

**MX-STZ Lens**

- Model: AD-STZ28-125
- Magnification: 0x to 50x
- Field of view: 21.4mm (0x) / 40°
- Operable distance: 245mm

**BGA Lens**

This BGA lens incorporates Hirox’s unique expertise and technologies to allow precise observation of BGAs from various angles. Using this lens, anyone can perform appropriate “outer appearance observation” like an expert engineer.

**MX-BGAZ II**

- Magnification: 100x to 180x
- Field of view: 21.4mm (0x) / 40°
- Operable distance: 21.5mm (0x) / 245mm

**BGA Inspection**
Optical Adapters

Acquire Various Views of the Object Using Hirox Original Optical Adapters

Variable Angle Lighting Adapter

This adapter varies the lighting angle from vertical to lateral. This is effective for detecting scratches, burns and blisters.

Co-Axial Directional Lighting Adapter

In comparison with standard high-resolution bright field images, this adapter can help clearly identify shapes on extremely microscopic surfaces.

Polarizing Adapter

Polarizing filter is specialized to change the multi-directionality of natural light wave patterns and hormones to eliminate surface reflection and aid in the analysis of surface colors.

Differential Interface Contrast

The prism adapter can be used to separate linear polarized light into two rays of polarized light that can move easily penetrates on object requiring this type of observation. The differing optical paths of the polarized light rays, in response to the phase contrast, can detect shading interference. Depending on the difference in wavelengths of the optical paths, a single shading smear on the brightest and darkest parts of the object’s height difference can be observed over one hundred nanometers.

Diffuse Lighting Adapter

Producing diffused and soft illumination in every direction, this adapter reduces strong reflections, allowing clear observations of metallic surfaces without halation.

Co-Axial Lighting Adapter

With this adapter, the light is reflected perpendicular to the lens axis. This is effective for detecting scratches, burns and blisters on extremely microscopic surfaces.

3D Rotary Head Adapter

These adapters rotate the mirrors to allow 360° observation of a subject’s sides. The rotation makes it possible to easily obtain an understanding of the subject’s shape. Subject size is of no concern. These adapters are HIRIX original designs.

Easy Control of the Angle, Rotational Direction, and Speed

With the variable angle rotary-head, subjects can be captured as desired by operating a 360° degree rotating mirror vertically as desired by operating a 360° degree rotating mirror vertically.

 specifications

<table>
<thead>
<tr>
<th>Specification</th>
<th>Value</th>
</tr>
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<tbody>
<tr>
<td>Resolution</td>
<td>1680 X 1280</td>
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<tr>
<td>Power Consumption</td>
<td>15W</td>
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<tr>
<td>Temperature</td>
<td>5 to 40℃</td>
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<td>Humidity</td>
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<td>Height</td>
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<td>Lens</td>
<td>Appr. 0.8mm</td>
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<tr>
<td>Object Distance</td>
<td>120mm (with 8x eyepiece lens)</td>
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</tbody>
</table>

*Note: The liquid crystal is made by very high density technology, very small portion on the screen may include dots not lit up and dots always lit up, i.e., they are not a failure.